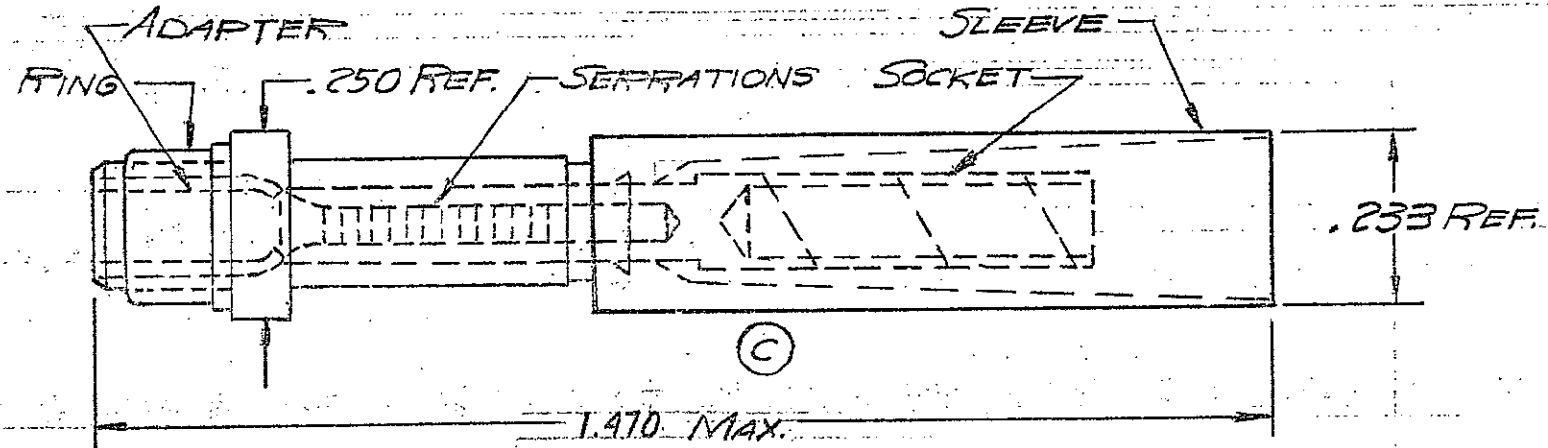


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REVISIONS				
SYM	ZONE	DESCRIPTION	DATE	APPROVAL
B		REDRAWN; ADDED MIL SPECS	6/16/64	SAS
C		ADDED I.D. LINES TO PIN END OF SOCKET	6/16/64	722
D		REV PER ECN PL-10084	PMF 3-18-83	922
E		REV / 0610-0031-99	3-4-99	ME/SB



1. .054-.094 WIRE INSULATION DIA

		SLEEVE	NYLON (MIL-M-20693)	COLOR: NATURAL
		ADAPTER		COLOR: NATURAL
1	2-327833-1	RING	COPPER (ASTM B 152)	TIN PL (ASTM B 545) TYPE I COLOR: GREEN
		SOCKET	BRASS (ASTM B 121) GOLD PL (MIL-G-4520A) TYPE II .000050 MIN EXT. THK OVER NICKEL PL (QQ-N-290).000030 MIN EXT. THK.	
QTY REQD	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL AND FINISH	

LIST OF MATERIALS OR PARTS LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		SIGNATURE	DATE	AMP INCORPORATED HARRISBURG, PENNSYLVANIA	
FRACTIONS ± 3/32	DECIMALS ± .008	DR R.H. Wolfe	6/16/64	AMP TRADEMARK	
MATERIAL SEE TABLE		CHK J.A. Soltz	6/16/64	NAME SEALED HELICON DISCONNECT SOCKET	
HEAT TREAT H		APPD Bell	6-18-64	WIRE SIZE: 22-20	
FINISH SEE TABLE		DSGN APPD		CODE IDENT NO 00779	SIZE B
AMP INFO LOC PRINT DIST G 14 D		OTHER APPD		NUMBER 327833	
		SCALE 4-1		WT. 059 CALC	ACTUAL
				SHEET 1 OF 1	